

# Probability Based Assessment of Bridges

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# Structure of Presentation



- 1. Introduction
- 2. Probability based Assessment
- 3. Practical examples of application of probability based methods to existing bridges
  - i. Storstroem Road + Rail Bridge
  - ii. Bergeforsen Railway Bridge
- 4. Conclusions



An common problem among bridge owners/managers is the need to reduce spending whilst attempting to operate and maintain an increasingly ageing bridge stock which is subject to a loading intensity for which, in many cases, it was not designed.



Figure 1 - Age distribution of DRD bridges. About 50% of the bridges are 25-40 years old.







The problem is compounded by the ever increasing trend in motorway traffic frequency, which was seen to double in the decade 1992 – 2002 and by the debate regarding the need to increase legal weight limits for trucks and trains and/or to provide special routes/networks which they can use.



Figure 2 - Motorway traffic (in kilometres driven) has doubled from year 1992 - 2002.

Figure 3 – Records and forecast of the development of total continental freight transport in Europe 1970-2030

### 1. Introduction: Owner/Manager Perspectives



So how can infrastructure owners/managers deal with ageing/deteriorating infrastructure, subjected to increasing loads and load frequencies, for which it was never designed, with reducing budgets and yet ensure code compliance, i.e. min safety requirements?



# 1. Introduction: Strategy – Get In Behind the Code!



### EUROPEAN STANDARD EN 1990 NORME EUROPÉENNE EUROPÄISCHE NORM April 2002

English version

#### Eurocode - Basis of structural design

Eurocodes structuraux - Eurocodes: Bases de calcul des structures Eurocode: Grundlagen der Tragwerksplanung

This European Standard was approved by CEN on 29 November 2001.

CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration. Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the Management Centre or to any CEN member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the Management Centre has the same status as the official versions.

CEN members are the national standards bodies of Austria, Belgium, Czech Republic, Denmark, Finland, France, Germany, Greece, loeland, Ireland, Italy, Luxembourg, Malta, Netherlands, Norway, Portugal, Spain, Sweden, Switzerland and United Kingdom.

#### 3.5 Limit state design

(1)P Design for limit states shall be based on the use of structural and load models for relevant limit states.

(2)P It shall be verified that no limit state is exceeded when relevant design values for

- actions,
- material properties, or
- product properties, and
- geometrical data

are used in these models.

(3)P The verifications shall be carried out for all relevant design situations and load cases.

(4) The requirements of 3.5(1)P should be achieved by the partial factor method, described in section 6.

(5) As an alternative, a design directly based on probabilistic methods may be used.

NOTE 1 The relevant authority can give specific conditions for use.

NOTE 2 For a basis of probabilistic methods, see Annex C.

(c) The selected design situation of all the second and select 1 load cases identified.

### (5) As an alternative, a design directly based on probabilistic methods may be used.

tifying compatible load should be considered



EUROPEAN COMMITTEE FOR STANDARDIZATION COMITÉ EUROPÉEN DE NORMALISATION EUROPÄISCHES KOMITEE FÜR NORMUNG

Management Centre: rue de Stassart, 36 B-1050 Brussels

(8)P Possible deviations from the assumed directions or positions of actions shall be taken into account.

(9) Structural and load models can be either physical models or mathematical models.

### 1. Introduction – Safety Criteria

### Legally:

- Don't necessarily have to fulfill the specific requirement of the general code as long as overall requirement for the safety level are satisfied.
- Safety is determined in terms of β which is formally defined in terms of the allowable probability of failure as:

$$\beta = -\Phi^{-1}(p_f)$$

for which  $\Phi^{-1}(\cdot)$  is the inverse function of the standardised normal distribution.

Reliability Class	Minimum values for $\beta$	Minimum values for $\beta$		
	1 year reference period	50 year reference period		
CC3 (RC3)	5.2	4.3		
CC2 (RC2)	4.7	3.8		
CC1 (RC1)	4.2	3.3		

Table 1 – Minimum	Safety Levels S	pecified by the	Eurocode (	(EN1990:2002)	)
	2	2			

Table 2 – Reliability Classes Specified by the Eurocodes (EN 1990)

	1 2	
Consequence	Description	Examples of buildings and
Class (Reliability Class)		civil engineering works
CC3 (RC3)	High consequence for loss	Grandstands, public build-
	of human life	ings
CC2 (RC2)	Medium consequence for	Residential and office
	loss of human life	buildings
CC1 (RC1)	Low consequence for loss	Agricultural buildings (i.e.
	of human life	people do not normally en-
		ter)



### 1. Introduction – Safety Management





**Basis of Probabilistic Design & Assessment** 

# 2. Probability Based Assessment (PBA) – Structural Reliability

Structural Reliability Theory – Basis of Design Codes and Partial Safety Factor



# 2. PBA: Decision Strategy



The strategy for deciding to perform probabilistic assessment may be explained by a revised decision process highlighted:





Practically the revised decision strategy may be explained in terms of the difference between adopting a generalised or individualised approach to the assessment of structures which prove critical.

<u>The general approach:</u> Based on codes for bridges

- New bridges
- Existing bridges

Generalisation

- Partial safety factor format
- Load specification
- Many types of bridges

Benefit

Efficient and easy to use

Drawback

Costly in case of lack of capacity





Conservative combination of extreme cases

- Conservative capacity models
- Conservative response models
- Conservative load magnitudes
- Conservative location of loads
- Conservative impact factors
- Conservative occurrence models







Conservative combination of extreme cases (Hrastnik Experiment, FP5 SAMARIS)

Conservative impact factors







Figure 3 – Hrastnik bridge - side and top views

![](_page_12_Figure_8.jpeg)

![](_page_12_Figure_9.jpeg)

Figure 6 - Measured DAFs of loading events before (above) and after resurfacing of the pavement (below), compared to the bridge design and Danish RBBD codes

### The individual approach:

Concept:

- Don't necessarily have to fulfill the specific requirement of the general code
- Overall requirement for the safety level must be satisfied. Where safety is determined in terms of β which is formally defined in terms of the allowable probability of failure as:

$$\beta = -\Phi^{-1}(p_f)$$

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Table $I = Minimum$ Safety Levels Specified by the Eurocode (EN1990:200)	Table 1 – Minimum Safety Levels Specified by the Eu	urocode (EN1990:2002)
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	loss of human life	buildings	
CC1 (RC1)	Low consequence for loss	Agricultural buildings (i.e.	
	of human life	people do not normally en-	
		ter)	

![](_page_14_Picture_0.jpeg)

### The individual approach:

Concept:

- Don't necessarily have to fulfill the specific requirement of the general code
- Overall requirement for the safety level must be satisfied. Where safety is determined in terms of β which is formally defined in terms of the allowable probability of failure as:

Purpose:

• Cut strengthening or rehabilitation costs without compromising the safety level Method:

Probabilistic-based assessment

Uncertainties of the specific conditions:

- Traffic load
- Capacities
- Models
- Updating based upon inspection results & load history information

Bridge specific "code" is obtained REQUIRED SAFETY LEVEL IS <u>NEVER</u> COMPROMISED

![](_page_14_Picture_15.jpeg)

# 2. Probability Based Assessment

![](_page_15_Picture_1.jpeg)

### The individual approach:

![](_page_15_Figure_3.jpeg)

### **Basis of Probabilistic Design & Assessment**

![](_page_16_Picture_0.jpeg)

In the following practical application of the methodology outlined is presented in the context of road & rail bridges assessed in Denmark and Sweden.

![](_page_16_Picture_3.jpeg)

![](_page_17_Picture_0.jpeg)

### ii. Storstrom Bridge

- The 3.2 km long Storstroem Bridge connects the Danish Island of Zealand with the southern Danish islands of Falster and Lolland.
- The contract for the building of the bridge was given to the British company Dormann, Long & Co., who also fabricated the main steel structure (The contract was awarded to a British company as a political move to offset the significant trade deficit which had developed between the UK and Denmark at his time due to Danish pork exports).
- The bridge opened in September 1937.

![](_page_17_Picture_6.jpeg)

![](_page_17_Picture_7.jpeg)

![](_page_18_Picture_0.jpeg)

ii. Storstrom Bridge

- The bridge carries dual road lanes and a single railway track and a cantilevered sidewalk for pedestrians.
- Until 1985 when the Faroe Bridge opened, Storstroem Bridge was the only fixed connection between Zealand and the southern Danish Islands. The Faroe Bridge carries only cars.

![](_page_18_Picture_5.jpeg)

 Today the Storstroem Bridge carries only local traffic with an average annual daily traffic (AADT) of about 8000 vehicles.

![](_page_18_Picture_7.jpeg)

![](_page_18_Picture_8.jpeg)

![](_page_19_Picture_0.jpeg)

ii. Storstrom Bridge

- The main deck slab of the 3.2 km long Storstroem Bridge has suffered serious deterioration to both the concrete and reinforcement.
- Replacement of the bridge would be extremely costly especially when considered in connection with the possibility of the construction of the Femern Bridge at some point in the future.
- Thus, the DRD would like to postpone any decision on a strategy for the Storstroem Bridge until a decision about the Femern crossing is made. However, at the same time the DRD must ensure that the structure has sufficient structural safety for both vehicles and pedestrians at all times.

![](_page_19_Picture_6.jpeg)

![](_page_19_Figure_7.jpeg)

![](_page_20_Picture_0.jpeg)

ii. Storstrom Bridge: Integration of Plastic & Probabilistic Methods

The program PROCON is used for the plasticity-based assessment of the bridge. This program, developed at RAMBØLL, consists of a finite element formulation for limit analysis of perfectly plastic plates using triangular elements. The flexural load carrying capacity of concrete slabs is calculated according to the yield criterion which is adopted in the Eurocode (Eurocode 1995).

$$-(m_{Fx}^{+} - m_{x})(m_{Fy}^{+} - m_{y}) + m_{xy}^{2} \leq 0 - (m_{Fx}^{-} - m_{x})(m_{Fy}^{-} - m_{y}) + m_{xy}^{2} \leq 0$$

Yield Criterion

Linearised Yield Criterion

(According to Equations)

In a limit analysis the nodal loads are made up of two contributions, a fixed load  $p_0$  and a variable load  $\lambda p_1$ , scaled by the load factor  $\lambda$ . The equilibrium equations are of the form:  $H_m = p_0 + \lambda p_1$ 

![](_page_21_Picture_0.jpeg)

ii. Storstrom Bridge: Results of Assessment

Deterministic assessment of the deck slab using PROCON for combined dead and live load produced a maximum load factor of 0.61. This implies that the slab is incapable of sustaining the applied load. The recommendation would therefore involve costly rehabilitation of the structure.

Probabilistic Assessment including deterioration modelling, with deterioration models updated based upon inspection results performed at the bridge could document sufficient capacity.

ruble 5 Results of deterministie and probabilistie assessin	
Load Combination	Self Weight + KL10 Live Load
Deterministic plastic load carrying capacity	61 %
Probabilistic Assessment: No deterioration	$p_f = 2.94 \text{ x } 10^{-13}  \beta = 7.20$
Probabilistic Assessment: Stochastic modelling of dete-	$p_f = 6.92 \text{ x } 10^{-7}  \beta = 4.83$
rioration according to inspections results	- •

Table 5 - Results of deterministic and probabilistic assessment; O'Connor et al (2004).

### Storstrom Bridge Denmark (2008)

![](_page_22_Figure_1.jpeg)

Updating of parameters through e.g. inspection results can reduce uncertainty and improve  $\beta$ , or vice versa (i.e. Intelligent Assessment, Structural Health Monitoring)

![](_page_22_Picture_3.jpeg)

![](_page_22_Figure_4.jpeg)

![](_page_23_Picture_0.jpeg)

![](_page_23_Figure_2.jpeg)

![](_page_24_Picture_0.jpeg)

Structural analysis was performed using an FE model calibrated against a shell and volume element model constructed for specific critical locations.

![](_page_24_Picture_3.jpeg)

![](_page_24_Picture_4.jpeg)

### Deterministic assessment - results

![](_page_25_Figure_2.jpeg)

- SLS capacity demonstrated deterministically
- FLS capacity demonstrated deterministically by Rainflow analysis
- ULS capacity could <u>NOT</u> be demonstrated at certain elements + joints as follows

### Deterministic assessment - results

![](_page_26_Figure_2.jpeg)

![](_page_27_Figure_1.jpeg)

5kp/2500

![](_page_28_Figure_1.jpeg)

1.00 0.80 0.60 0.40 0.20 0.00

7

![](_page_28_Figure_2.jpeg)

# Deterministic assessment - results

![](_page_29_Picture_2.jpeg)

(a) Connection 2-D<sub>2</sub>

![](_page_29_Figure_4.jpeg)

![](_page_30_Figure_1.jpeg)

### Deterministic assessment - results

![](_page_31_Figure_2.jpeg)

Deterministic assessment - results

![](_page_32_Figure_2.jpeg)

Concluded that probability based assessment should be performed at these critical locations!

![](_page_33_Picture_0.jpeg)

### Requirement for Safety Level

#### Säkerhetsindex 2.114

Säkerhetsindex,  $\beta$ , definierat enligt ISO 2394-1998, General Principles on the reliability for Structures, skall för en byggnadsdel vara

 $\geq$  3.7 för säkerhetsklass 1.

 $\geq$  4.3 för säkerhetsklass 2.  $\geq$  4,8 för säkerhetsklass 3.

Limit State for Elements

 $g \leq 0$  where  $g = f_v - \sigma$ 

 $\sigma$  is induced Navier Stresse due to applied loads =  $\sigma_{Fx}$  +  $\sigma_{My}$  +  $\sigma_{Mz}$ 

### **Riveted Joint Connections**

 $g \le 0$  where  $g = 0.85 \ 0.6 \cdot f_u - \tau$ 

(BFS 1998:39)

![](_page_33_Picture_14.jpeg)

to allow for rivet misalignment BV583.11

![](_page_34_Picture_0.jpeg)

### Load & Load Effect Modelling - Train Load

Based on measurements it was possible to fit a standard statistical extreme distribution fit to measured data in order to determine the extreme distribution of the train load.

![](_page_34_Figure_4.jpeg)

It was determined that the Gumbel extreme value distribution provided the best fit to the measured data.

![](_page_34_Figure_6.jpeg)

![](_page_35_Picture_0.jpeg)

Load & Load Effect Modelling - Extreme Train Load

The parameters of the Gumbel EVD were evaluated based upon the number of wagons considered.

EVD based on	μ(kN)	σ(kN)	CoV (%)
1 Wagon	1105.9	16.9	1.53
3 Wagons	3119.2 (/3=1040)	36.4	1.17
4 Wagons	4111.7 (/4=1028)	44.1	1.07
5 Wagons	5090.2 (/5=1018)	49.5	0.97
10 Wagons	10030.1 (/10=1003)	91.9	0.92

Modelling the trains in this way reduces the conservatism associated with modelling the EVD based upon 1 wagon!

Model uncertainty on wagon weight was assumed 10%, i.e. 'Small' from DRD Guideline due to extremely low CoV ranging from 1.52 – 0.92%.

![](_page_35_Figure_7.jpeg)

![](_page_36_Picture_0.jpeg)

Load & Load Effect Modelling - Extreme train load Element U<sub>7</sub> utilisation ratio 1.102 at Node 1.

68% of this was due to  $F_x$ , with 31% due to primary bending  $M_y$  and 1% due to secondary bending  $M_z$ . Totally controlled by GLOBAL EFFECTS!

Modelling of EVD Train Load by group of 10 wagons (10x12.5=125m) appropriate

![](_page_36_Figure_5.jpeg)

![](_page_37_Picture_0.jpeg)

Load & Load Effect Modelling -Extreme train load + dynamic amplification of static load effect

- Element SLB, pos 7 utilisation ratio 1.635.
- 16% of this was due to  $F_x$ , with 65% due to primary bending  $M_y$  and 19% due to secondary bending  $M_z$ . Controlled by combination of Local + Global effects.
- high deterministic utilisation ratio due to requirement to model dynamic amplification based upon local effects only (resultant dynamic amplification factor = 1.53 vs. 1.06 for global effects).
- probabilistic computation of dynamic amplification considers each Navier Stress component individually applying local dynamic amplification factor to local effects and global dynamic amplification to global effects.

![](_page_37_Figure_7.jpeg)

![](_page_38_Picture_0.jpeg)

#### Elements

$$\begin{split} \beta_{U_7} &= 5.67 > 4.8 \\ \beta_{U8} &= 5.19 > 4.8 \\ \beta_{SLB.posn7} &= 4.66 < 4.8 \\ \beta_{TB,posn17} &= 4.81 > 4.8 \end{split}$$

### Joints

$$\begin{split} \beta_{6-U_6} &= 6.38 > 4.8 \\ \beta_{7-U_6} &= 4.51 < 4.8 \text{ (Remedial action necessary)} \\ \beta_{7-U_7} &= 4.06 < 4.8 \text{ (Remedial action necessary)} \\ \beta_{8-U_7} &= 6.01 > 4.8 \\ \beta_{7-V_7} &= 6.31 > 4.8 \\ \beta_{2-D_2} &= 4.42 < 4.8 \text{ (Remedial action necessary)} \\ \beta_{3-D_2} &= 4.56 < 4.8 \text{ (Remedial action necessary)} \\ \beta_{3-D_3} &= 5.18 > 4.8 \\ \beta_{4-D_3} &= 5.32 > 4.8 \end{split}$$

![](_page_38_Figure_6.jpeg)

![](_page_39_Picture_0.jpeg)

![](_page_39_Figure_2.jpeg)

![](_page_39_Figure_3.jpeg)

### (a) Connection 7-U<sub>7</sub>

![](_page_39_Picture_5.jpeg)

![](_page_40_Picture_0.jpeg)

![](_page_40_Figure_2.jpeg)

![](_page_40_Figure_3.jpeg)

![](_page_40_Picture_4.jpeg)

![](_page_41_Picture_0.jpeg)

![](_page_41_Figure_2.jpeg)

![](_page_41_Figure_3.jpeg)

(a) Connection 2-D<sub>2</sub>

 $\beta_{4-D_3} = 5.32 > 4.8$ 

![](_page_42_Picture_0.jpeg)

![](_page_42_Figure_2.jpeg)

![](_page_42_Figure_3.jpeg)

 $\beta_{4-D_3} = 5.32 > 4.8$ 

![](_page_43_Picture_0.jpeg)

#### Elements

$$\begin{split} \beta_{U_7} &= 5.67 > 4.8 \\ \beta_{U8} &= 5.19 > 4.8 \\ \beta_{SLB.posn7} &= 4.66 < 4.8 \text{ (M}_z = 0, \ \beta_{SLB.posn7} = 5.85 \text{)} \\ \beta_{TB,posn17} &= 4.81 > 4.8 \end{split}$$

#### Joints

 $\beta_{6-U_{\epsilon}} = 6.38 > 4.8$  $eta_{_{7-U_{e}}}$  = 4.51 < 4.8 (Remedial action necessary Proposal A  $\beta_{7-U_6}$  = 6.05, Proposal B  $\beta_{7-U_6}$  = 7.80)  $eta_{7-U_{\pi}}$  = 4.06 < 4.8 (Remedial action necessary, Proposal A  $\beta_{7-U_7}$  = 5.62, Proposal B  $\beta_{7-U_7}$  =7.11)  $\beta_{8-U_{a}} = 6.01 > 4.8$  $\beta_{7-V_7} = 6.31 > 4.8$  $eta_{2-D_2}$  = 4.42 < 4.8 (Remedial action necessary, Proposal A  $\beta_{2-D_2} = 6.25$ )  $eta_{3-D_2}$  = 4.56 < 4.8 (Remedial action necessary, Proposal A  $eta_{3-D_2}$  > 4.8)  $\beta_{3-D_2} = 5.18 > 4.8$  $\beta_{4-D_3} = 5.32 > 4.8$ 

![](_page_43_Figure_6.jpeg)

![](_page_44_Picture_0.jpeg)

#### Elements

$$\begin{split} \beta_{U_7} &= 5.67 > 4.8 \\ \beta_{U8} &= 5.19 > 4.8 \\ \beta_{SLB.posn7} &= 4.66 < 4.8 \text{ (M}_z = 0, \ \beta_{SLB.posn7} = 5.85 \text{)} \\ \beta_{TB,posn17} &= 4.81 > 4.8 \end{split}$$

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![](_page_44_Figure_6.jpeg)

Option A = Replace rivets in zone A with 27mm dia. Bolts

Option B = Replace rivets in zone B with 27mm dia. Bolts (a) Connection 7-U<sub>7</sub>

![](_page_45_Picture_0.jpeg)

#### Elements

$$\begin{split} \beta_{U_7} &= 5.67 > 4.8 \\ \beta_{U8} &= 5.19 > 4.8 \\ \beta_{SLB,posn7} &= 4.66 < 4.8 \text{ (M}_z = 0, \ \beta_{SLB,posn7} = 5.85 \text{)} \\ \beta_{TB,posn17} &= 4.81 > 4.8 \end{split}$$

#### Joints

![](_page_45_Figure_5.jpeg)

![](_page_45_Figure_6.jpeg)

Similar options considered for other joints which had failed to demonstrate sufficient capacity. Results indicated that in all cases sufficient safety could be achieved.

![](_page_46_Picture_0.jpeg)

![](_page_46_Figure_2.jpeg)

![](_page_46_Figure_3.jpeg)

![](_page_46_Picture_4.jpeg)

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•	••			

	Partial Safety Factors		
Load	Deterministic	Probabilistic	
Dead Load	1.0	1.03	
Superimposed Dead Load	1.0	1.02	
Train Load Global	1.3	1.21	
Train Load Local	1.3	1.20	
Dynamic Factor Global	1.08	1.05	
Dynamic Factor Local	1.47	1.32	

Table 7 - Results of deterministic and probabilistic assessment; O'Connor et al (2004).

	Phase 1	Phase 2	Phase 3
	Deterministic As-	Advanced Deterministic	Probability Based
	sessment (\$USD)	Assessment (\$USD)	Assessment (\$USD)
Consultant Fee	\$0.1ml	\$0.2m1	\$0.28ml
Contractor Fee	\$3.2ml	\$1.1ml	\$0.47ml
Project Management	\$0.3ml	\$0.2ml	\$0.1ml
Total Cost	\$3.6ml	\$1.5ml	\$0.85ml

# 4. Conclusions

### Problem:

1) Lack of load carrying capacity or exceedance of structural/performance limit state due to

- weak bridges
- deteriorated/(ing) bridges
- Increasing loads
- 2) Low budgets for strengthening and/or rehabilitation where required

![](_page_47_Picture_7.jpeg)

![](_page_47_Picture_8.jpeg)

### Idea:

Demonstration of higher capacity through Probabilistic safety assessments incorporating better calculation/response models

### **Principal Motivation:**

Cost saving through Budget Optimisation

![](_page_47_Picture_13.jpeg)

# 4. Conclusions

![](_page_48_Picture_1.jpeg)

- Case studies are presented to demonstrate to practical application of probability based assessment to existing bridges.
- In the cases where sufficient capacity could not be demonstrated the probabilistic methodology can be used to optimise the rehabilitation process.
- In no way has the safety of the structure been compromised rather a bridge specific code has been derived.
- The justification for the application of probability-based methods to bridges in Denmark and Sweden is provided from national codes combined with the Nordic committee recommendations (NKB 1978) and the Eurocodes.
- There are no practical or technical obstacles in applying probability-based assessment techniques.
- A clear advantage of the approach lies in its ability to incorporate bridge specific information and bridge specific safety modelling.
- Applying the probability-based approaches can result in considerable monetary savings by avoiding the need for costly strengthening and replacement of existing bridges.
- It has become the policy of the Danish Roads Directorate and Banverket that the probability-based approaches should be more frequently applied in the future.

# 4. Conclusions

### Probability-based bridge assessment

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### An example of savings to date (> $\in$ 40,000,000):

Proceedings of the Institution of Civil Engineeris Bridge Engineering 160 September 2007 Issue BE3 Pages 129–137 doi: 10.1680/bren.2007.160.3.129

Paper 14754 Received 16/06/2006 Accepted 21/02/2007

![](_page_49_Picture_6.jpeg)

![](_page_49_Picture_7.jpeg)

Table 2 - DRD savings from probability based assessment

![](_page_49_Picture_8.jpeg)

![](_page_49_Picture_9.jpeg)

![](_page_49_Picture_10.jpeg)

![](_page_49_Picture_11.jpeg)

Bridge	Result of Deterministic	Probability-based	Cost Saving	
	Analysis	assessment	€EUR	😤 Reliability-Based
Vilsund	Max $W = 40$ t	Max $W = 100 t$	3,200,000	<ul> <li>Classification of the Load Carrying</li> </ul>
Skovdiget	Lifetime ~ 0 years	Lifetime > 15 years	12,000,000	Capacity of Existing
Storstroem	Lifetime ~ 0 years	Lifetime > 10 years	16,000,000	Bridges Guideline Document
Klovtofte	Max $W = 50$ t	Max $W = 100 t$	1,600,000	
407-0028	Max $W = 60 t$	Max $W = 150 t$	1,200,000	DANMARK
30-0124	Max $W = 45$ t	Max $W = 100 t$	400,000	
Norreso	Max $W = 50 t$	Max $W = 100 t$	400,000	MAN
Rødbyhavn	Max $W = 70$ t	Max $W = 100 t$	400,000	
Åkalve Bro	Max $W = 80 t$	Max $W = 100 t$	1,200,000	
Nystedvej Bro	Max $W = 80 t$	Max $W = 100 t$	1,600,000	
Avdebo Bro	Max $W = 80 t$	Max $W = 100 t$	2,400,000	
		TOTAL	40,400,000	😤 Vejdirektorater

![](_page_49_Picture_13.jpeg)