

**Joint Bridge Researchers' and Owners' Forum**

**King's College, Cambridge**

**27-28<sup>th</sup> October 2003**

**MASONRY AND BRICK ARCH BRIDGES:  
CONDITION APPRAISAL AND  
REMEDIAL TREATMENT**

**May Gurney**



sharing knowledge  
building best practice

**m Mott  
MacDonald**

# MASONRY AND BRICK ARCH BRIDGES:

## CONDITION APPRAISAL AND REMEDIAL TREATMENT

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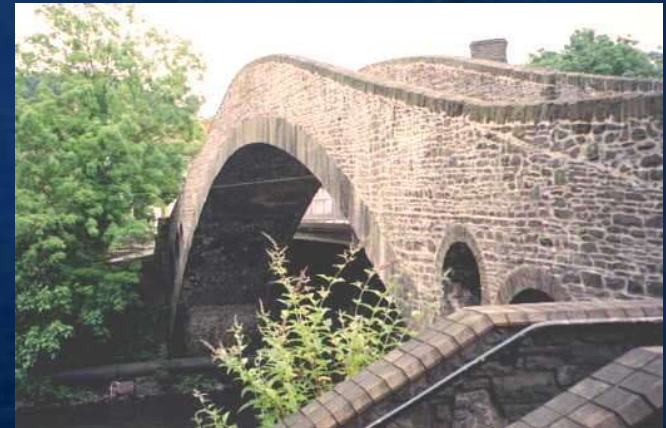
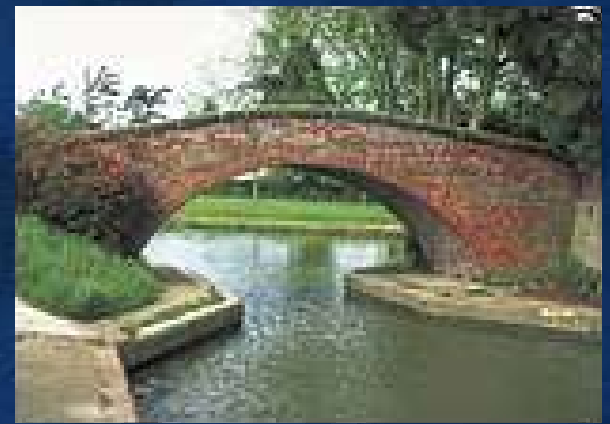
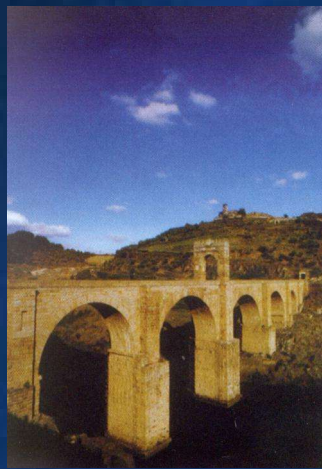
**May Gurney**



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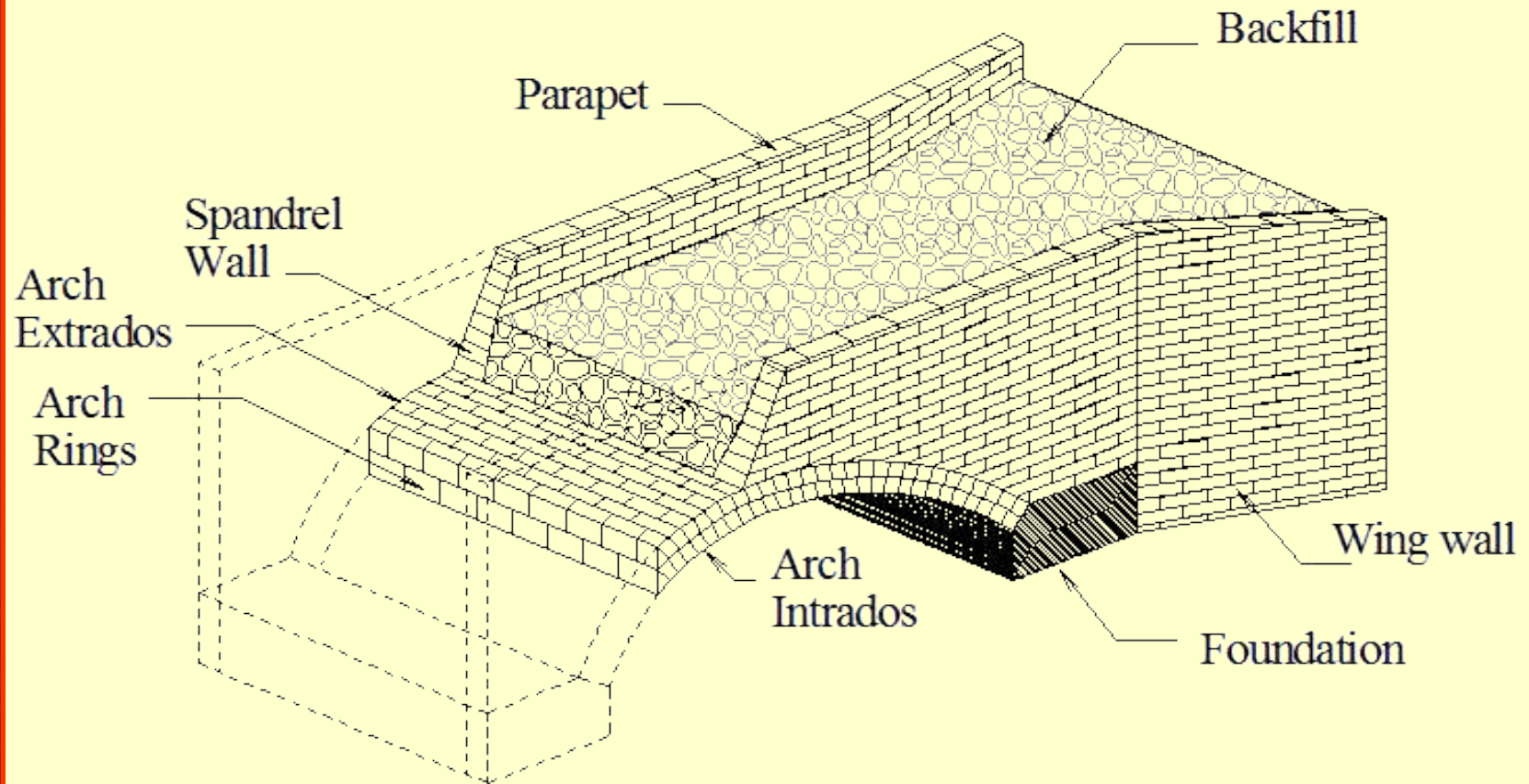
**m** Mott  
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# Masonry and Brick Arch Bridge





# **The Problem**

- **Construction of Masonry Arch Bridges has long been Abandoned in the UK**
- **However, Bridges of the UK Networks of Transport are still Primarily Masonry and Brick Arches**
- **Subjected to ever Increasing Traffic Levels, Speeds and Loads**
- **At least 100 years old**
- **Some of them Damaged or Simply Gradually Deteriorating**



**NEED FOR MAINTENANCE, REPAIR AND STRENGTHENING**



**NEED FOR BEST PRACTICE GUIDANCE**

# **Difficulties of the Problem**

- **Inelastic Materials**
  - **Masonry: Composite, Anisotropic, No tension, Creeps, Variability**
  - **Soil**
- **Structurally Complex System:**
  - **Gravity Pre-Stressed Structures**
  - **Arch + Spandrels Weight + Arch-Spandrels Interaction**
  - **Gradual Separation of its Elements**
  - **Three-Dimensional Structures (Skewed Arches)**
- **Magnitude of the Problem**

# Magnitude of the Problem

- Largest Single Group of Bridges in the UK
- 40% of the UK Bridge Stock are Masonry or Brick Arches
- 40 000 Arch Highway Bridges
- 33 000 Railway Arch Spans
- Very High Proportion on British Waterways Network

# **Purpose of the CIRIA Project**

- **Present Best Practice**
- **Facilitate Knowledge Sharing**
- **Provide an Enabling Document**
- **Have National Application**
- **Recommend a Maintenance Strategy for Best Value for Money for Different Infrastructures**
- **Provide an Independent Assessment**



# **Main User Groups**

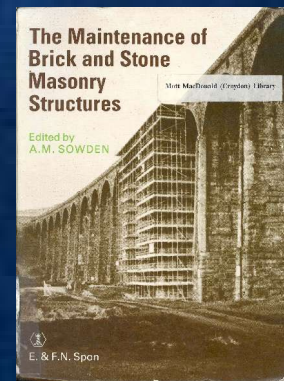
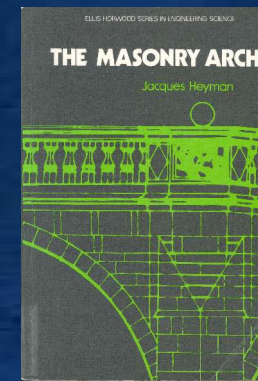
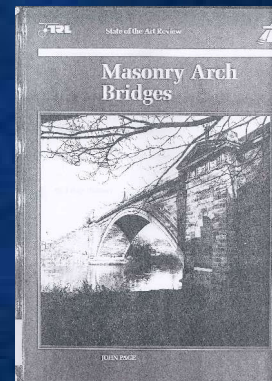
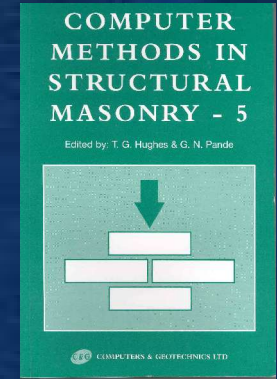
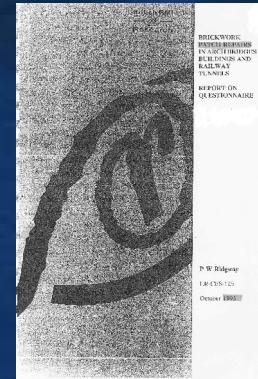
- **Clients (Asset Owners and Operators) in Railway, Road and Canal infrastructures**
- **Engineers (Consultants and Contractors)**
- **Maintenance Managers**

# Approach

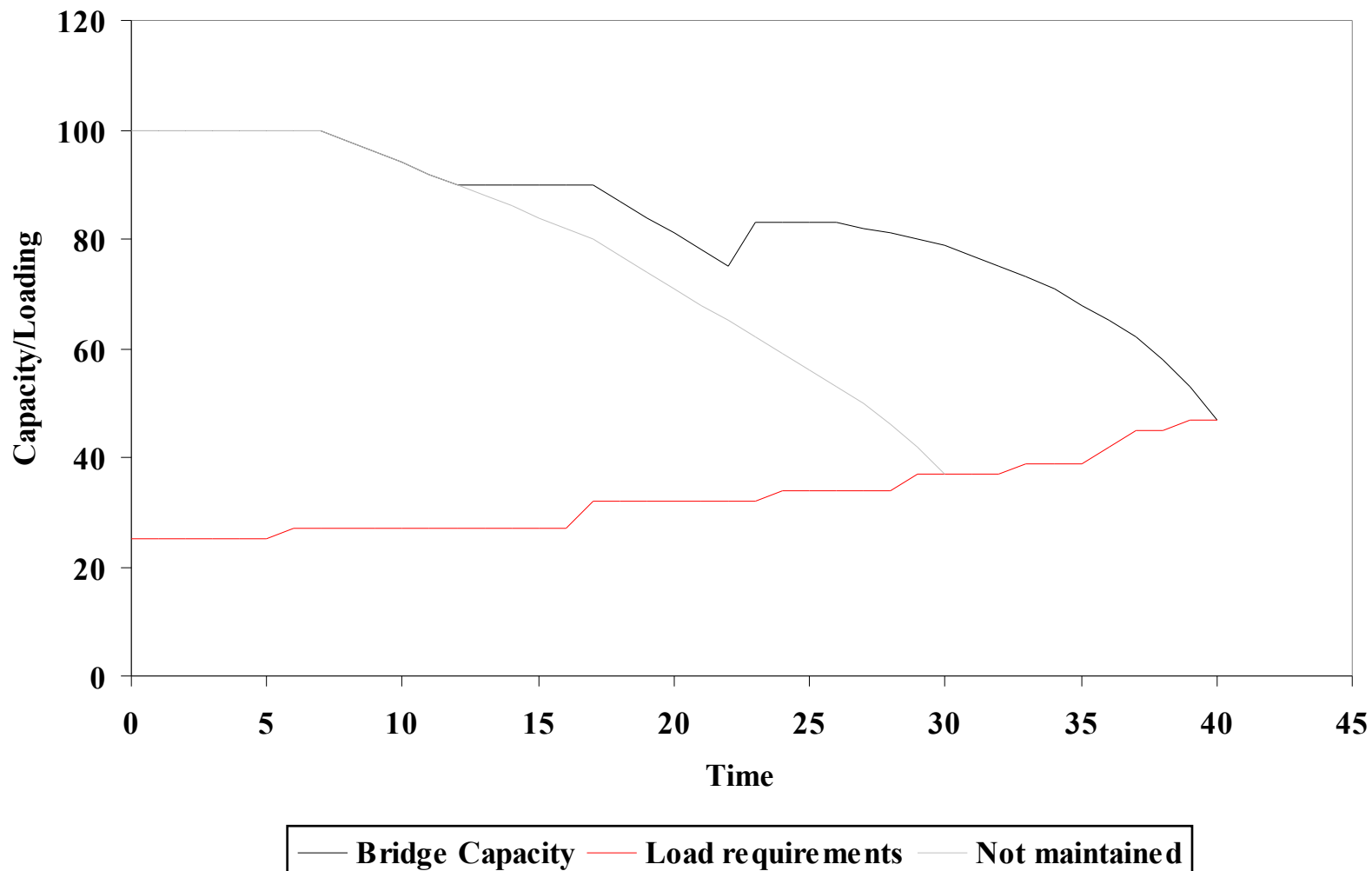
- **Asset Management**
- **Structural Behaviour of Masonry and Brick Arch Bridges**
- **Loss of Bridge Performance**
- **Condition Appraisal (Materials and Structures) and Assessment of Capacity**
- **Preventative, Remedial and Strengthening Measures**
- **Monitoring**
- **Environmental and Heritage Considerations**
- **New Masonry Arch Bridges**
- **Future Research**

# Method

- Literature Review
- Consultation
  - Interviews
    - Owners and Asset Maintainers
    - National and International Experts
    - IStructE Arch Bridge Study Group
    - European Network on Sustainable Masonry Arch Technologies
  - Workshops
  - Web Site (Questionnaires)
- Case histories
- Assessment of Information
- Reporting and Conclusions

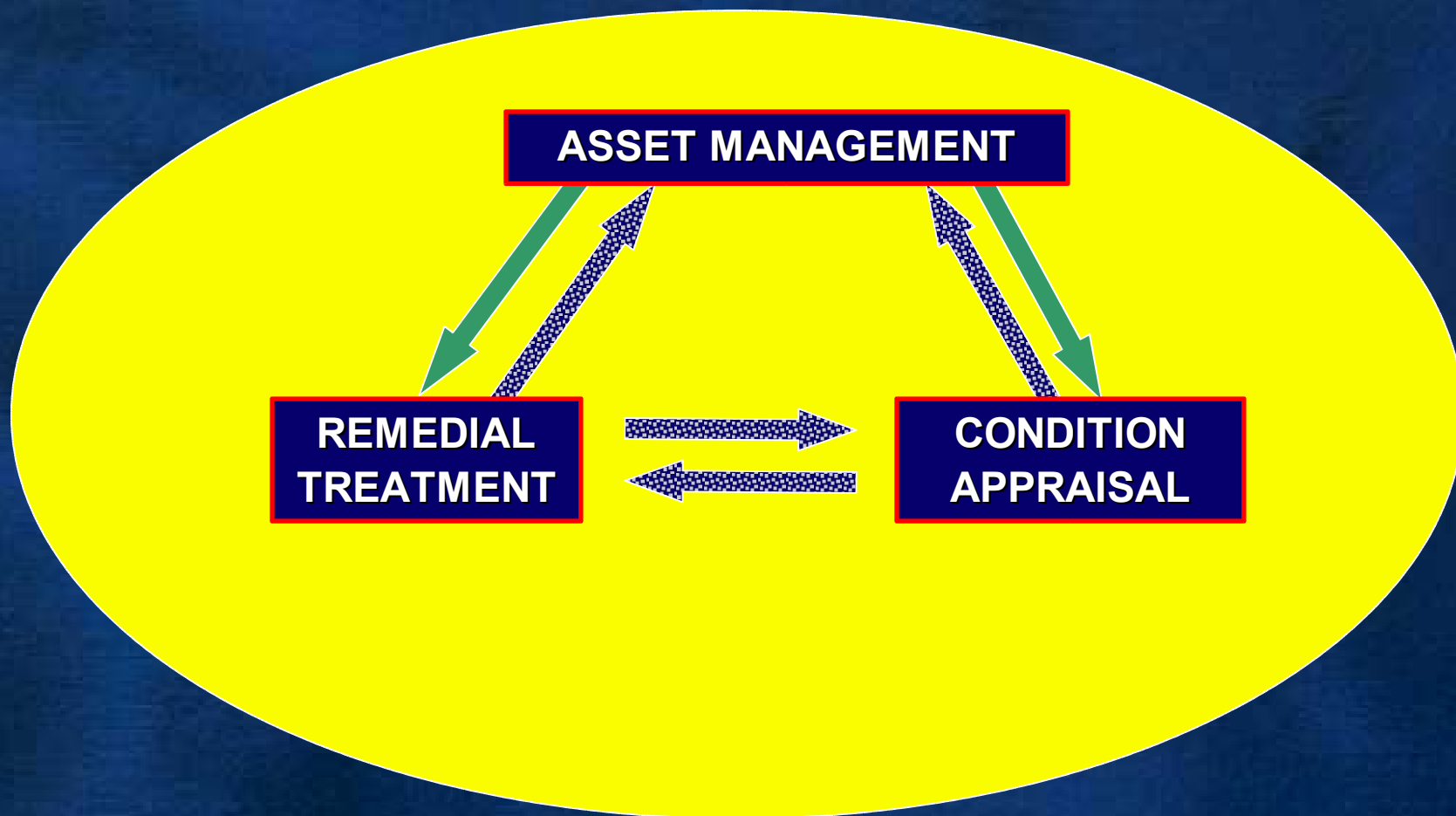


# Bridge Safety





# Bridge Safety



# **Asset management**

- **Data Collection and Storage**
- **Regular Inspection Regimes**
- **Triggers for Condition Appraisal and/or Abnormal Monitoring Regime**
- **Prioritisation (Risk Management)**
- **Cost Effectiveness (Whole Life Costing)**

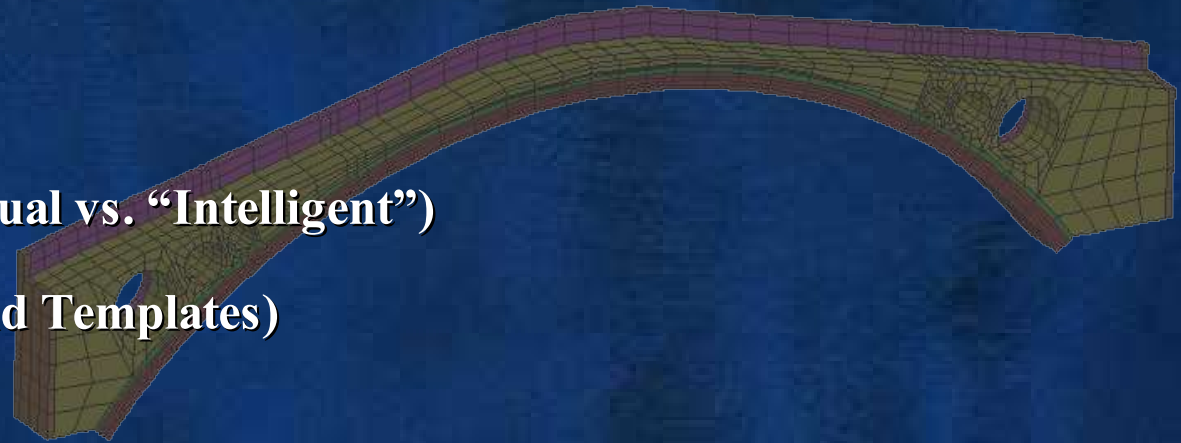
**Do Nothing – Repair – Complex Analysis - Strengthen – Replace**

- **Post-works Monitoring**
- **Feedback - Constant Improvement**

# Condition appraisal and Studies

## Inspection and assessment

- Inspection
  - Types of Inspection (Visual vs. “Intelligent”)
  - Objectives (Guidance and Templates)
- Assessment/Analysis
  - Code (Ultimate/Service)
  - Method (Empirical – Limit State – FEM/DEM)



Available tools in order of complexity (Suggest Sequence of Use)

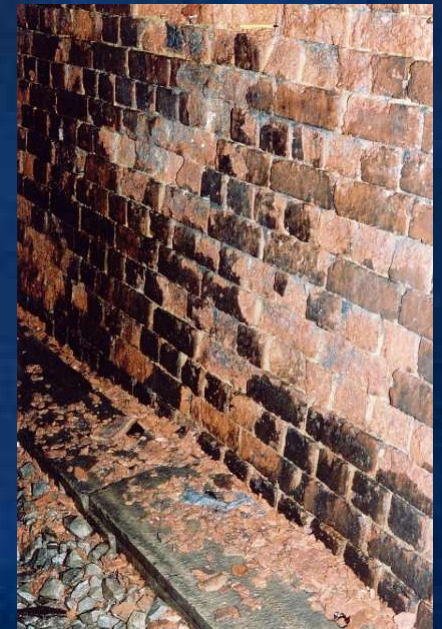
- Applicability/Expectation/Reliability of Assessment Tools
- Critical Parameters and Sensitivity
- Stochastic Approaches

# Typical problems

- **Foundation**
- **Structure**
  - **Distortion – Transverse Cracks**
  - **Spandrel Wall Separation**
  - **Ring Separation**
  - **Backfill (Saturated Backfill)**
- **Materials**
  - **Effects of Water (Freeze – Thaw, Leaching)**
  - **Chemical Attacks (Mainly Various Types of Sulphate)**
  - **Physical Erosion**
  - **Vegetation**

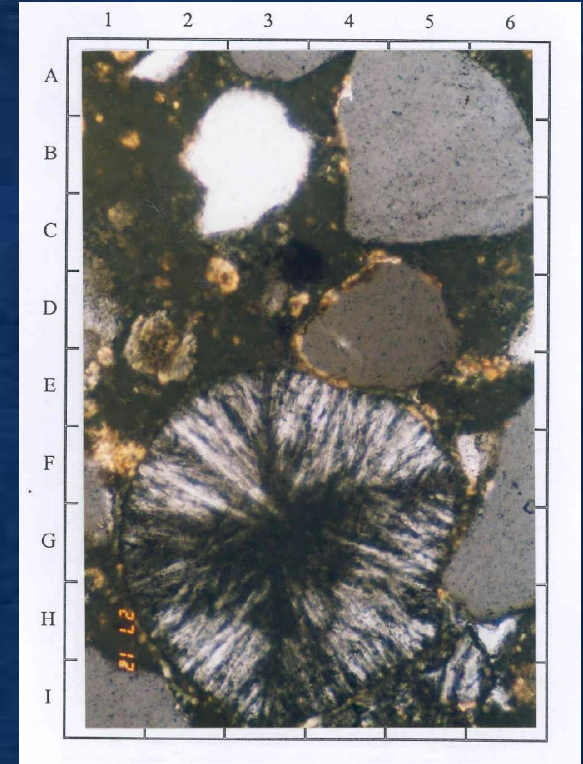
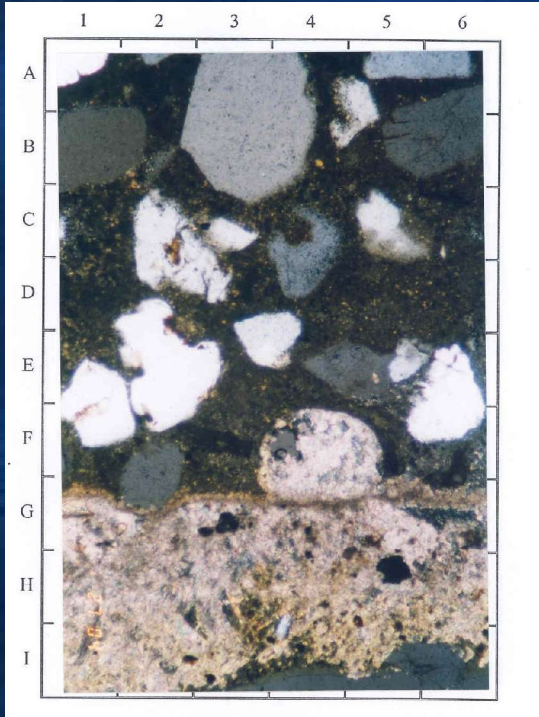


# Typical problems





# Typical problems



# **Physical measures (I)**

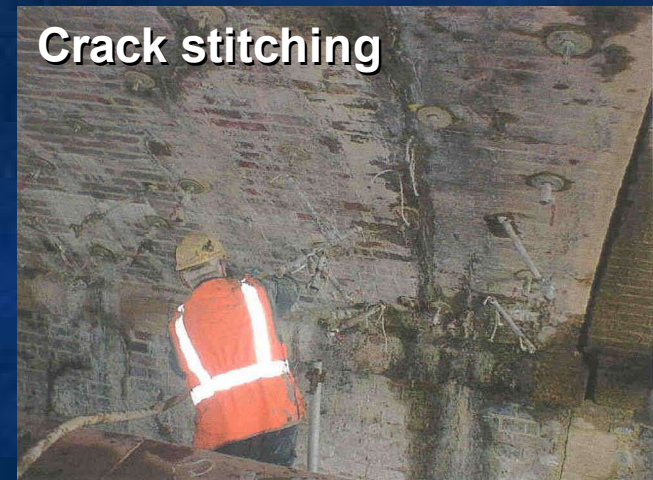
## **Maintenance, Repair and strengthening**

- **Repointing**
- **Patch repairs**
- **Arch grouting**
- **Underpinning**
- **Tie bars**
- **Stitching**
- **Waterproofing and/or drainage improvements**
- **Replacing backfill with concrete or reinforced fill**
- **Saddling**
- **Sprayed concrete**
- **Retro-reinforcing**
- **Prefabricated liners**



# Physical measures (I)

## Maintenance, Repair and strengthening





# Physical measures (I)

## Maintenance, Repair and strengthening



# Physical measures (I)

## Maintenance, Repair and strengthening





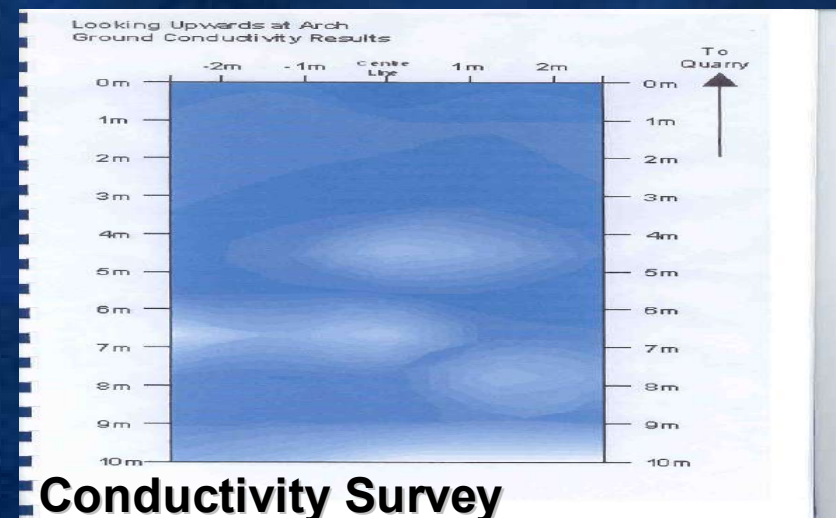
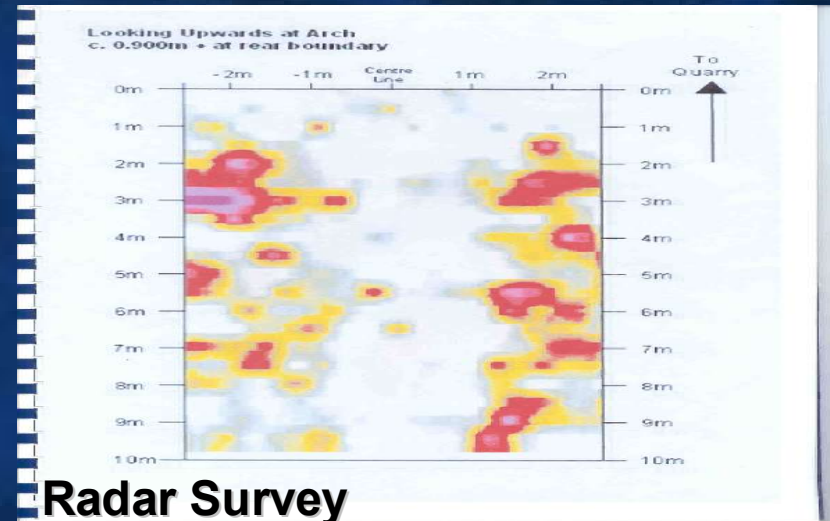
# Physical measures (I)

## Maintenance, Repair and strengthening

### Waterproofing by Injection



25/04/2003





# Physical measures (I)

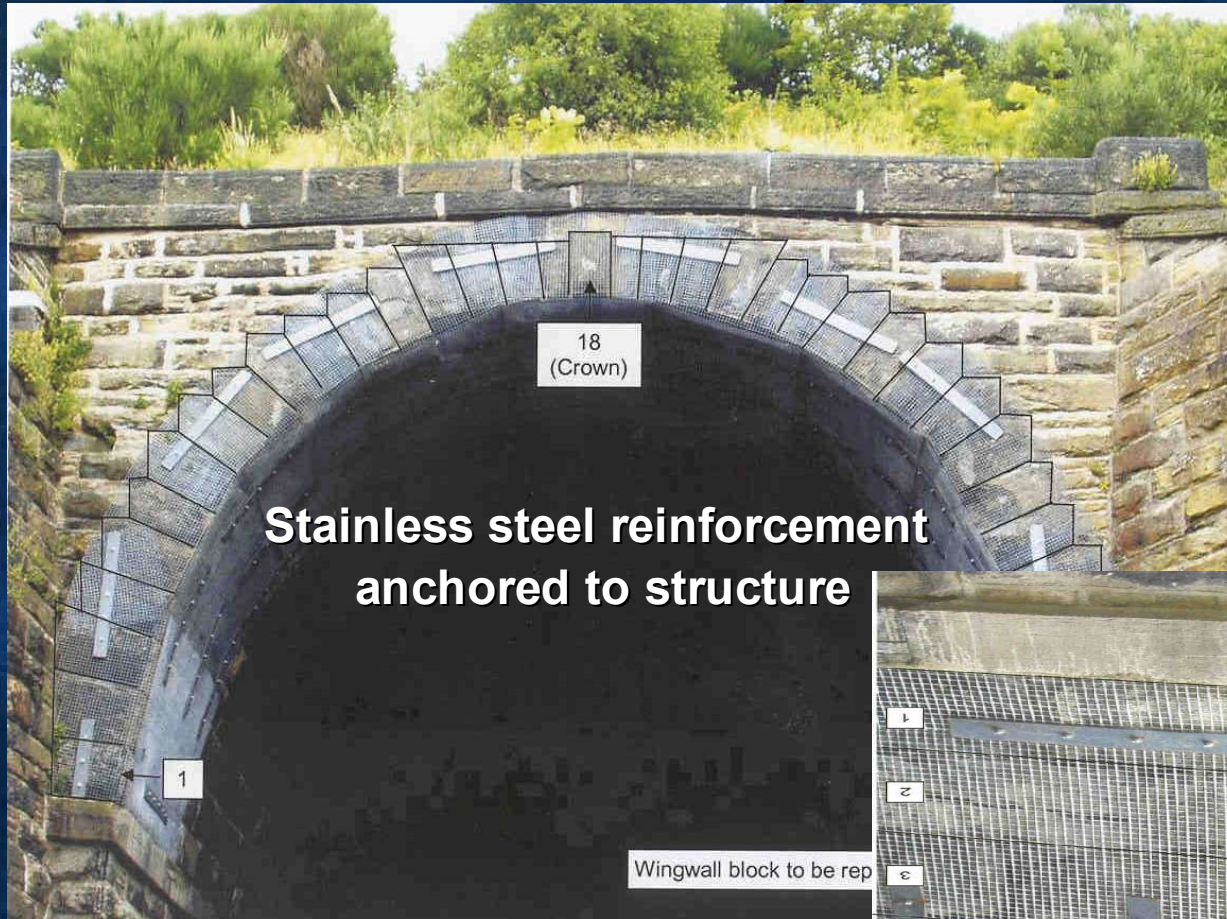
## Maintenance, Repair and strengthening





# Physical measures (I)

## Maintenance, Repair and strengthening





# Physical measures (I)

## Maintenance, Repair and strengthening



# Concluding Remarks

- The Programme has just Started
- Experienced Team
  - Knowledge
  - Practical Experience
  - Best Practice
- HELP !
  - Owners
  - Experts

**THANK YOU FOR YOUR ATTENTION**

**ANY QUESTIONS?**